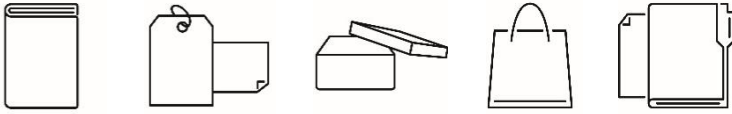











APPLICATIONS / ANWENDUNGEN / APPLICATIONS	 <p>BINDING / PUBLISHING HANG TAGS & LABELS PREMIUM PACKAGING SHOPPING BAG STATIONERY</p>
SURFACE / OBERFLÄCHE / SURFACE	Pigmented acrylic (no solvents, no heavy metals) Pigmentiertes Acryl (ohne Lösungsmittel, ohne Schwermetalle) Acrylique pigmenté (sans solvant ni métal lourd)
BASE / TRÄGER / BASE	Dyed through paper with 50 % PCW/ Papier mit 50 % PCW / Papier avec 50 % PCW
DECORATION BY / DRUCKVEREDELUNG / IMPRESSION	Blind and foil stamping, screen printing Blindprägung, Folienprägung, Siebdruck Marquage à chaud, dorure, sérigraphie
TESTS	ISO 105-B02 Lightfast.: Result on request / Resultat auf Anfrage / result sur demande ISO 1924-1 Tensile strength: MD 140 / CD 72 N Elongation: MD 2.6 / CD 5.5 % ISO 1974 Tearing resistance (Elmendorf): MD 1400 / CD 1100 mN ISO 5626 Folding endurance: MD 250 / CD 155 number of double folds ISO 105-X12 Colourfastness (Crockmeter): MD/CD Dry: 5/5 Wet: 5/5
MIN. QUANTITY SPECIALS / SPECIALS MINIMUM / QUANT. MIN. FAB. SPECIALES	500 m on black / white / red base paper
PRODUCTION TIME / PRODUKTIONSZEIT / TEMPS DE PRODUCTION	On request / Auf Anfrage / Sur demande
ROLL WIDTH / ROLLENBREITE / LAIZE DU ROULEAU	 134 cm
ROLL LENGTH / ROLLENLÄNGE / LONGUEUR DU ROULEAU	 100 m
SHEETS / BOGEN / FEUILLES	 On request / Auf Anfrage / Sur demande
NET WEIGHT / GEWICHT / POIDS	 ~ 142 g
THICKNESS / DICKE / EPAISSEUR	 ~ 0,15 mm
TYPE OF PACKAGING / ART DER VERPACKUNG / TYPE D'EMBALLAGE	Paper wrapped rolls / In Papier gewickelte Rollen / Rouleaux emballés dans du papier
SIZES OF PACKAGING / DIMENSIONEN / FORMAT DE L'EMBALLAGE	~ 20 x 20 x 140 cm
INNER CORE Ø / INNEN Ø DES KERNS / Ø INTERIEUR DU MANDRIN	5 cm
GROSS WEIGHT / BRUTTOGEWICHT / POIDS BRUT	~ 21 kg
NET WEIGHT / NETTOGEWICHT / POIDS NET	~ 20 kg
CUSTOMS DECLARATION / WARENDEKLARATION / DESCRIPTION DOUANIÈRE	Acrylic coated paper / Acrylbeschichtetes Papier / Papier enduit d'acrylique
TARIFF NUMBER / TARIFNUMMER / NO. TARIFAIRE	4811.9000 (Switzerland) 4811.90.00000 (European Community)
ENVIRONMENTAL DATA / UMWELTDATEN / DONNÉES ENVIRONNEMENTALES	  <p>The mark of responsible forestry FSC® C007992</p>  

Update : 05.2020

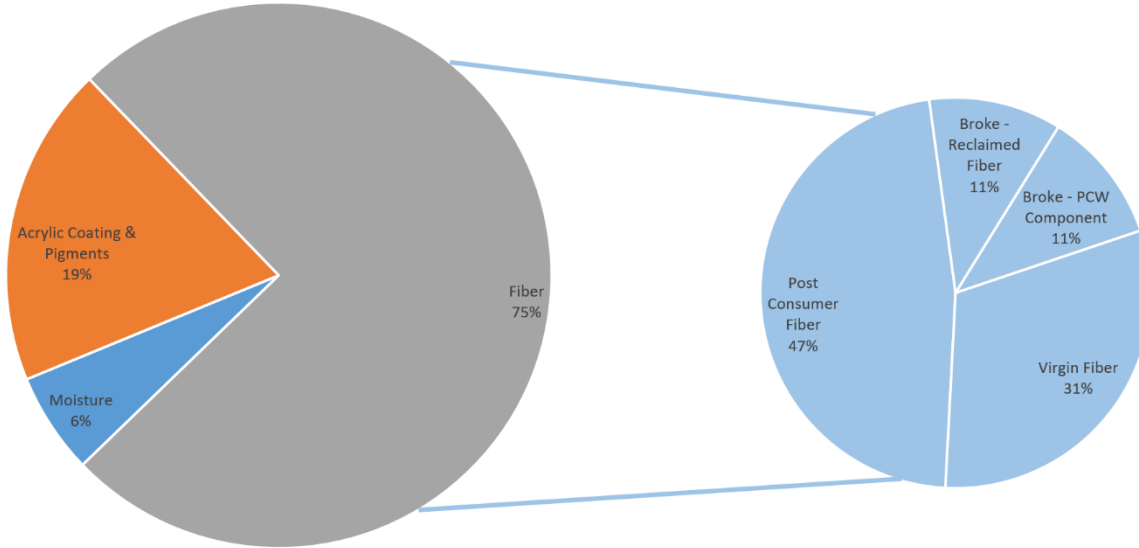


WINTER & COMPANY

Creative Coverings
since 1892

ENVIRONMENTAL DATA SHEET

PRODUCT COMPOSITION

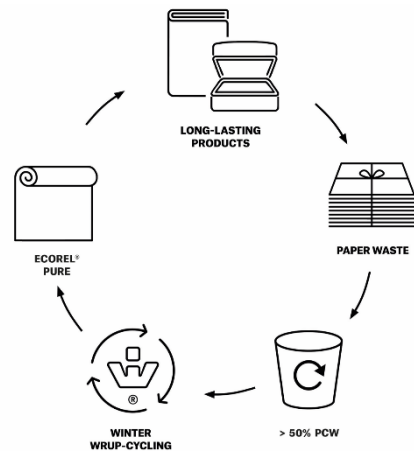


WINTER WRUP-CYCLING

The use of recycled paper is an effective way to reduce the environmental impact. The recycling process produces less emissions and consumes less energy, chemicals and water than the production of virgin fibres.

In search of innovative products, we have developed a durable, coated cover material which, due to the high percentage of recycled fibres, has significantly reduced the usage of virgin fibres.

ECOREL® PURE has a latex-free base material, which consists of more than 50% recycled fibres (PCW). ECOREL® PURE is recyclable, yet durable and easy to process. due to the high percentage of recycled fibres it contributes to a circular economy.



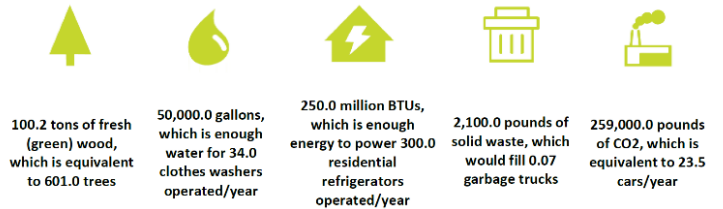
POST CONSUMER WASTE

Saves trees, water, energy, and greenhouse gas emissions

Post-consumer material is defined as waste paper, such as office paper and newspaper that has served its intended purpose and has been separated from solid waste to be recycled into new paper. The greater the percentage of post-consumer material in the paper, the less resource intensive it is because it is closer to true "closed-loop" recycling.



This report show savings using 100,000 Pounds, 45.36 Metric Tons, of Ecorel Pure with 50% Post Consumer Waste (PCW) fibers. The total Post Consumer Waste fiber saves the following resources:

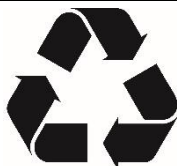







ENVIRONMENTAL IMPACT ESTIMATES WERE MADE USING THE ENVIRONMENTAL PAPER NETWORK PAPER CALCULATOR VERSION 4.0. FOR MORE INFORMATION VISIT WWW.PAPERCALCULATOR.ORG.



WINTER & COMPANY

Creative Coverings
since 1892

<p>RECYCLABLE</p> <p>Tested and approved by CTP (Centre Technique du Papier) in Grenoble for recyclability according EN13430 «Requirements for packaging recoverable by material recycling».</p>	
<p>FSC™</p> <p>The mission of the Forest Stewardship Council is to promote and enhance well-managed forests through credible certification that is environmentally responsible, socially acceptable, and economically viable.</p>	 <p>The mark of responsible forestry FSC™ C007992</p>
<p>REACH</p> <p>WINTER & COMPANY confirms that all our products comply with REACH. None of our products contain any of the substances currently listed as SVHC's (Substances of Very High Concern) under REACH</p>	
<p>ECF</p> <p>Elemental Chlorine Free (ECF) is a technique that uses chlorine dioxide for the bleaching of wood pulp. It does not use elemental chlorine gas during the bleaching process and prevents the formation of dioxins and dioxin-like compounds, carcinogens. The market pulp used to manufacture ECOREL® PURE SKIVER is processed using Elemental Chlorine Free (ECF) bleaching practices.</p>	
<p>GREEN-E</p> <p>Made with 100% certified renewable energy. Renewable energy is energy derived from natural resources that replenish themselves over a period of time without depleting the Earth's resources. These resources also have the benefit of being abundant, available in some capacity nearly everywhere, and they cause little, if any, environmental damage. Energy from the sun, wind, and thermal energy stored in the Earth's crust are examples.</p>	
<p>PROPOSITION 65</p> <p>Proposition 65, officially known as the Safe Drinking Water and Toxic Enforcement Act of 1986, was enacted as a ballot initiative in November 1986. The proposition protects the state's drinking water sources from being contaminated with chemicals known to cause cancer, birth defects or other reproductive harm, and requires businesses to inform Californians about exposures to such chemicals.</p>	
<p>OTHER ENVIRONMENTAL DATA</p>	<p>Lead-free Phthalate-free Heavy metal-free pH neutral Nontoxic Free of ozone-depleting chemicals Manufactured using aqueous coatings and ink technology</p>

Update: 05.2020



WINTER & COMPANY

Creative Coverings
since 1892