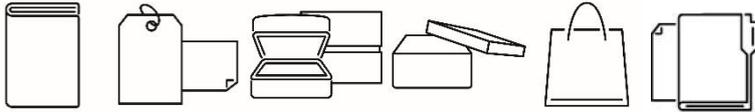


APPLICATIONS / ANWENDUNGEN / APPLICATIONS	 <p>BINDING / PUBLISHING HANG TAGS & LABELS LUXURY PACKAGING PREMIUM PACKAGING SHOPPING BAG STATIONERY MENU CARDS</p>
SURFACE / OBERFLÄCHE / SURFACE	Pigmented acrylic (no solvents, no heavy metals) / Pigmentiertes Acryl (ohne Lösungsmittel, ohne Schwermetalle) / Acrylique pigmenté (sans solvant ni métal lourd)
ROUGHNESS / RAUHEIT / SURFACE	R0 = Smooth surface -> CRO8331, 8332, 8333 R1 = Slightly rough surface R2 = Rough surface -> CRO8303 R3 = Very rough surface -> CRO8311, 8312, 8321, 8322, 8323
BASE / TRÄGER / BASE	Acrylic latex saturated cellulose blend with 50% Post Consumer Waste (PCW) / Latex saturiertes Basispapier mit 50% Recycling-Material (PCW) / Papier cellulose saturé latex avec 50% de fibres recyclées Post Consumer Waste (PCW)
DECORATION BY / DRUCKVEREDELUNG / IMPRESSION	Foil stamping, screen printing, blind stamping Folienprägung, Siebdruck, Blindprägung Dorure, sérigraphie, marquage à chaud
TESTS	Reference Article: CRO8301 ISO 105-B02 Lightfast.: Result on request / Resultat auf Anfrage / result sur demande ISO 1924-1 Tensile strength: MD 95 / CD 64 N Elongation: MD 2.3 / CD 7.2 % ISO 1974 Tearing resistance (Elmendorf): MD 1450 / CD 1350 mN ISO 5626 Folding endurance: MD 91 / CD 115 number of double folds ISO 105-X12 Colourfastness (Crockmeter): MD/CD Dry: 5/5 Wet: 5/5
MIN. QUANTITY SPECIALS / SPECIALS MINIMUM / QUANT. MIN. FAB. SPECIALES	2500 m
PRODUCTION TIME / PRODUKTIONSZEIT / TEMPS DE PRODUCTION	On request / Auf Anfrage / Sur demande
ROLL WIDTH / ROLLENBREITE / LAIZE DU ROULEAU	 137 cm
ROLL LENGTH / ROLLENLÄNGE / LONGUEUR DU ROULEAU	 100 m
SHEETS / BOGEN / FEUILLES	 On request / Auf Anfrage / Sur demande
NET WEIGHT / GEWICHT / POIDS	 ~ 149 gsm : CRO8332 / ~ 200 gsm : CRO8301, 8303, 8311, 8312, 8321, 8322, 8331, 8333 ~ 240 gsm : CRO8323
THICKNESS / DICKE / EPAISSEUR	 ~ 0,20 mm : CRO8332 / - 0,30 mm : CRO8301, 8303, 8311, 8312, 8321, 8331, 8333 ~ 0,37 mm : CRO8322, 8323
TYPE OF PACKAGING / ART DER VERPACKUNG / TYPE D'EMBALLAGE	Boxes / Kartons / Cartons
SIZES OF PACKAGING / DIMENSIONEN / FORMAT DE L'EMBALLAGE	149 gsm : 22 x 22 x 140 cm / 200 gsm : 22 x 22 x 140 cm / 240 gsm : 25 x 25 x 140cm
INNER CORE Ø / INNEN Ø DES KERNS / Ø INTERIEUR DU MANDRIN	5 cm
GROSS WEIGHT / BRUTTOGEWICHT / POIDS BRUT	149 gsm : ~ 22 kg per roll / 200 gsm : ~ 29 kg per roll / 240gsm : ~ 37 kg per roll
NET WEIGHT / NETTOGEWICHT / POIDS NET	149 gsm : ~ 21 kg per roll / 200 gsm : ~ 28 kg per roll / 240gsm : ~ 36 kg per roll
CUSTOMS DECLARATION / WARENDEKLARATION / DESCRIPTION DOUANIERE	Paper; impregnated with latex / Papier, Latex impregniert / Papier imprégné latex
TARIFF NUMBER / TARIFNUMMER / NO. TARIFAIRE	4811.9000 (Switzerland) / 4811.90.00000 (European Community)
ENVIRONMENTAL DATA / UMWELTDATEN / DONNEES ENVIRONNEMENTALES	 <p>REACH COMPLIANT FSC www.fsc.org FSC® C007992 The mark of responsible forestry PCW ♻️</p>

Update : 09.2020

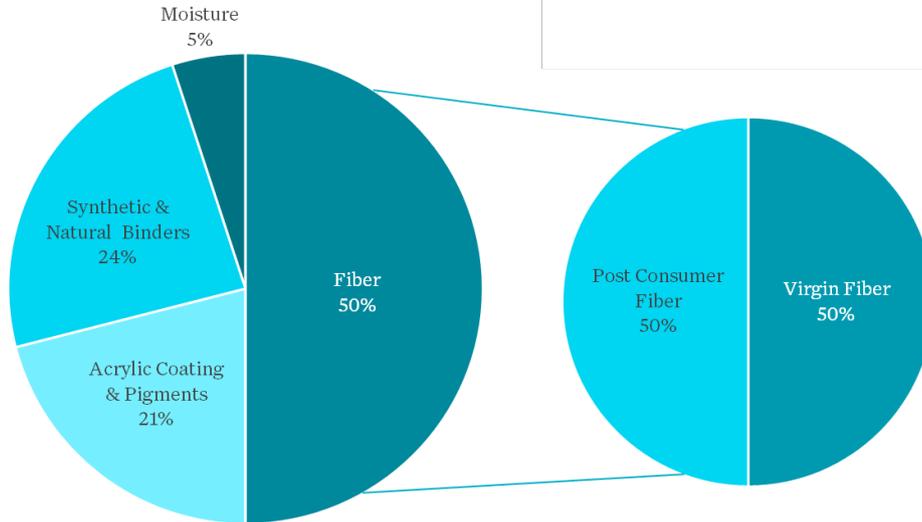


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ENVIRONMENTAL DATA SHEET

PRODUCT COMPOSITION

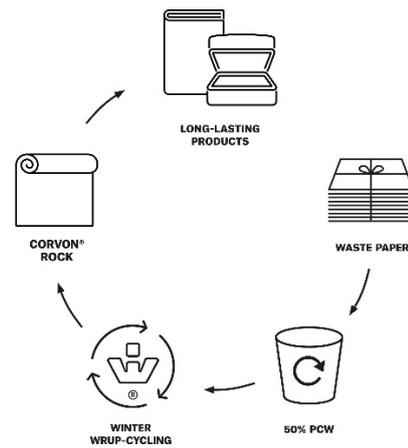


WINTER WRUP-CYCLING

The use of recycled paper is an effective way to reduce the environmental impact. The recycling process produces less emissions and consumes less energy, chemicals and water than the production of virgin fibres.

In search of innovative products, we have developed a durable, coated cover material which, due to the high percentage of recycled fibres, has significantly reduced the usage of virgin fibres.

CORVON® ROCK is using 50% Post Consumer Waste fibres.



POST CONSUMER WASTE

Saves trees, water, energy, and greenhouse gas emissions.

Post-consumer material is defined as waste paper, such as office paper and newspaper that has served its intended purpose and has been separated from solid waste to be recycled into new paper. The greater the percentage of post-consumer material in the paper, the less resource intensive it is, because it is closer to true «closed-loop» recycling.



This report show savings using 100,000 Pounds, 45.36 Metric Tons, of Corvon® Rock with 50% Post Consumer Waste (PCW) fibres. The total Post Consumer Waste fiber saves the following resources:

- 
 100.2 tons of fresh (green) wood, which is equivalent to 601.0 trees
- 
 50,000.0 gallons, which is enough water for 34.0 clothes washers operated/year
- 
 250.0 million BTUs, which is enough energy to power 300.0 residential refrigerators operated/year
- 
 2,100.0 pounds of solid waste, which would fill 0.07 garbage trucks
- 
 259,000.0 pounds of CO2, which is equivalent to 23.5 cars/year

ENVIRONMENTAL IMPACT ESTIMATES WERE MADE USING THE ENVIRONMENTAL PAPER NETWORK PAPER CALCULATOR VERSION 4.0. FOR MORE INFORMATION VISIT WWW.PAPERCALCULATOR.ORG.



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<p>FSC™</p> <p>The mission of the Forest Stewardship Council is to promote and enhance well-managed forests through credible certification that is environmentally responsible, socially acceptable, and economically viable.</p>	
<p>REACH</p> <p>WINTER & COMPANY confirms that all our products comply with REACH. This product does not contain any of the substances currently listed as SVHC's (Substances of Very High Concern) under REACH.</p>	
<p>ECF</p> <p>Elemental Chlorine Free (ECF) is a technique that uses chlorine dioxide for the bleaching of wood pulp. It does not use elemental chlorine gas during the bleaching process and prevents the formation of dioxins and dioxin-like compounds, carcinogens. The market pulp used to manufacture CORVON® ROCK is processed using Elemental Chlorine Free (ECF) bleaching practices.</p>	
<p>GREEN-E</p> <p>Made with 100% certified renewable energy. Renewable energy is energy derived from natural resources that replenish themselves over a period of time without depleting the Earth's resources. These resources also have the benefit of being abundant, available in some capacity nearly everywhere, and they cause little, if any, environmental damage. Energy from the sun, wind, and thermal energy stored in the Earth's crust are examples.</p>	
<p>PROPOSITION 65</p> <p>Proposition 65, officially known as the Safe Drinking Water and Toxic Enforcement Act of 1986, was enacted as a ballot initiative in November 1986. The proposition protects the state's drinking water sources from being contaminated with chemicals known to cause cancer, birth defects or other reproductive harm, and requires businesses to inform Californians about exposures to such chemicals.</p>	
<p>OTHER ENVIRONMENTAL DATA</p>	<p>Lead-free Phthalate-free Heavy metal-free Free from PVC pH neutral Nontoxic Free of ozone-depleting chemicals Manufactured using aqueous coatings and ink technology</p>

Update: 09.2020



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